



**THE SMART CHOICE**  
for Hydraulic Presses and  
Insert Molding Machines



## Spirit Spec Sheet

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Press Model Number	SP-4	SP-8
Capacity in Tons (Maximum)	4	8
Operating pressure PSI Max.	2546	1925
<b>Speeds (IPM):</b>		
Advance	392	298
Press	113	87
Return	743	480
<b>Approximate Weight (lbs)</b>	520	520
Optional bench weight	175	175
<b>Dimension Key (inches)</b>		
Table to Ram -Ram Up (Daylight)	18	18
Table Length - Left to Right Front to Back	13.5 10.5	14 11.5
Overall Height	56	60
Overall Depth	25	26

Spirit

Phoenix  
Turnkey Applications

OGF & OGP

Gib-Guided  
Special Applications

Four Column



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